

# 1030S TOC Solids Module

The 1030S Solids Module is a sample preparation module operated in conjunction with an Aurora 1030 TOC Analyzer that combusts solid materials for analysis of the total carbon (TC) or TOC content.

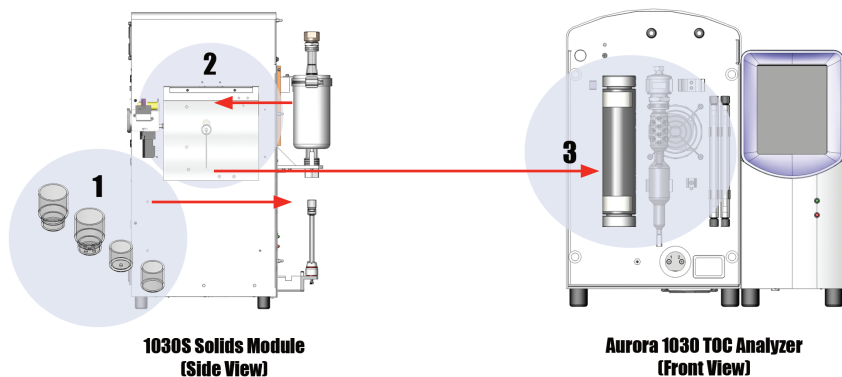
## Principle of Operation

Total organic carbon (TOC) is determined by manually transferring and weighing a solid sample into a quartz sample cup. The total inorganic carbon (TIC) content is removed from the sample by adding acid and heating to drive off CO<sub>2</sub> released from inorganic carbon compounds. In the case of total carbon (TC) analysis, the pre-acidification step to remove TIC content is not required.

The sample cup with TIC-free sample is placed on the lift mechanism and raised into the into the combustion tube of the 1030S (1). The sample is heated to 500° - 900 °C inside the furnace. Organic matter in the sample is oxidized and converted to CO<sub>2</sub> which is collected in a one liter capacity gas sampling bag (2). When the combustion cycle is complete an aliquot of the CO<sub>2</sub> sample gas is transferred to the NDIR detector in the Aurora 1030 analyzer for measurement of the mass of carbon in the sample (3).



1030S Solids Module



1030S Solids Module  
(Side View)

Aurora 1030 TOC Analyzer  
(Front View)

# 1030S Specifications

<b>Operating Principle</b>	Catalytic combustion in oxygen
<b>Sample Combustion Temperature</b>	500 °C - 900 °C (in 1 °C increments)
<b>Operating Modes</b>	TC, TOC (requires pre-acidification and TIC bakeout)
<b>Detection/Measurement</b>	Non-dispersive infrared detector in Aurora 1030 TOC Analyzer
<b>Measurement Range</b>	0.05-mg C to 50-mg C (*determined using graphite)
<b>Measurement Accuracy</b>	± 10%
<b>Sample Size (Mass)</b>	50 µg to 2 grams (maximum) dependent upon carbon content (10 to 100 mg typical)
<b>Sample Cup Volume</b>	Large: 2.5 mL    Small: 1.0mL
<b>Gas Sample Bag Volume</b>	1 liter
<b>Gas Replicates from Sample Bag</b>	5 maximum
<b>Gas Sample Aliquot Volume Range (1030S + 1030W)</b>	1 to 9 mL
<b>Gas Sample Aliquot Volume Range (1030S + 1030C)</b>	0.25 to 2 mL
<b>Intra-sample Precision (Replicates from Gas Sample Bag)</b>	< 3% RSD
<b>Inter-sample Precision</b>	< 10% RSD
<b>Calibration</b>	Single- or multi-point calibration (up to 12 points)
<b>Sample Combustion/Analysis Cycle Time</b>	14 minutes (typical)
<b>Sample Preparation</b>	TIC removal via preliminary manual, offline sample acidification step and heating @ 75-500 °C (250 °C optimal)
<b>Standard Method Compliance</b>	SW 846 Method 9060A, ISO 10694:1995, ASTM E1915
<b>Certifications - Safety</b>	Low Voltage Directive (2006/95/EC) IEC-61010-1:2001
<b>Certifications - EMI</b>	Directive 89/336/EEC:1989, EN61326-1:2006 CISPR 11:2003 Conducted Emissions CISPR 11:2003 Radiated Emissions
<b>Gas Requirements</b>	Reaction/Carrier Gas: Oxygen > 99.8% purity, 20 psi (138 kPa)
<b>Power Requirements</b>	115 (±10%) VAC, 50/60 Hz, 500 VA 230 (±10%) VAC, 50/60 Hz, 500 VA
<b>Power Consumption</b>	480 VA under maximum load conditions
<b>Dimensions</b>	24 in. H x 8.125 in. W x 17.25 in D (61 cm x 20.6 cm x 43.8 cm)
<b>Weight</b>	24 lbs (10.8 kg)
<b>Patents</b>	U.S. Patent No. 8,191,437

\* Sample introduction, sample homogeneity, sample container cleanliness, reagent purity, gas purity, and operator skill affect the analysis range and precision.



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## Aurora 1030 TOC Analyzers

The 1030S Solids Module operates with Aurora 1030W and 1030C TOC Analyzers.